

**Garant****"5 in 1" drilling and turning tool 1.5×D, left-hand, Ø DC: 10mm****Order data**

Order number	268464 10
GTIN	4045197470089
Item class	21K

**Description****Version:**

With internal cooling.

Plain shank.

**Application:**

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

**Note:**

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

**Technical description**

Nominal Ø D	10 mm
Bore Ø tolerance D	0/+0.22 mm
Pack of insert screws	269028 31
Indexable insert No. 268472 – 268496	WCHX 05T1..
Shank Ø D <sub>s</sub>	12 mm
Reach L <sub>1</sub>	15 mm
Overall length L	90 mm
Series	"5 in 1"
Application type	left-hand
Through-coolant	yes

Type of product	Boring bar
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## Accessories

Set of insert screws Type 31	269028 31
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX8	674248 TX8